



# TECHNICAL INFORMATION SHEET

## B76T

B76T is a filled pattern wax intended for the production of small to medium sized patterns in the Precision Investment Casting process. Melt viscosity is low giving good flow properties and efficient dewaxing performance.

## IMPORTANT

Avoid overheating the wax (100°C max.) or holding it at elevated temperatures for long periods. Doing so will thermally degrade the product. Avoid skin contact with the molten material and avoid inhaling fumes from it. See the relevant Material Safety Data sheet for more information.

## TECHNICAL PROPERTIES

Property	Method	Typical Value
Melting Point (°C)	IP. 371	77.5
Congeaing Point (°C)	IP. 76	68
Penetration @ 25°C (dmm)	IP. 49	5
Penetration @ 43.4°C (dmm)	IP. 49	35
Viscosity @ 80°C (cPs)	DCF. 1	325
Filler Content (% w/w)	DCF. 3	23
Ash Content (% w/w)	DCF. 2	0.030 max.
Colour	DCF. 4	Blue / Green

### REMET UK LTD

44 Riverside, Sir Thomas Longley Road,  
Rochester, Kent, ME2 4DP, UK

T: +44 (0) 1634 226 240

F: +44 (0) 1634 226 241

E: [CustomerService@remetuk.com](mailto:CustomerService@remetuk.com)

Registered Office: 44 Riverside, Sir Thomas Longley Road, Rochester, Kent, ME2 4DP  
Registered No. 4780567 England VAT No. 824 0349 50

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