



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : SikaBiresin® F160 (A)

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Automotive France SAS  
15 Rue de l'Equerre  
F - 95310 SAINT OUEN L'AUMONE  
Telephone : DPT HSE- +33 (0)1 34 40 34 60  
E-mail address of person : safety@fr.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

+44 (0)1707 363899 (available during office hours).

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.  
Aspiration hazard, Category 1 H304: May be fatal if swallowed and enters airways.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :  

Signal word : Danger

Hazard statements : H304 May be fatal if swallowed and enters airways.  
H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**  
P264 Wash skin thoroughly after handling.  
P280 Wear eye protection/ face protection.  
**Response:**  
P301 + P310 IF SWALLOWED: Immediately call a  
POISON CENTER/ doctor.

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P331 Do NOT induce vomiting.  
 P337 + P313 If eye irritation persists: Get medical advice/  
 attention.

**Disposal:**

P501 Dispose of contents/container in accordance  
 with local regulation.

Hazardous components which must be listed on the label:

- Hydrocarbons, C12-C16, isoalkanes, cyclics, <2% aromatics

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Alkyl amino polyoxyalkylenol	25214-63-5 500-035-6 01-2119471485-32-XXXX	Eye Irrit. 2; H319	>= 25 - < 40
1,1',1'',1'''-ethylenedinitrilotetrapropan-2-ol	102-60-3 203-041-4 01-2119552434-41-XXXX	Eye Irrit. 2; H319	>= 10 - < 20
Hydrocarbons, C12-C16, isoalkanes, cyclics, <2% aromatics	Not Assigned 926-141-6 927-676-8 01-2119456377-30-XXXX [corresponding group CAS 64742-47-8]	Asp. Tox. 1; H304	>= 10 - < 20
Hydrocarbons, C11-C13, isoalkanes, <2% aromatics	246538-78-3 920-901-0 265-149-8 01-2119456810-40-XXXX [corresponding group CAS 64742-47-8]	Asp. Tox. 1; H304	>= 2,5 - < 5



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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Aspiration may cause pulmonary oedema and pneumonitis.  
Excessive lachrymation  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Risk of serious damage to the lungs (by aspiration).  
irritant effects  
  
May be fatal if swallowed and enters airways.  
Causes serious eye irritation.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known



### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

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### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

#### Environmental exposure controls

- General advice : Try to prevent the material from entering drains or water courses.  
If the product contaminates rivers and lakes or drains inform respective authorities.  
No special environmental precautions required.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

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Appearance	:	liquid
Colour	:	beige
Odour	:	slight
Odour Threshold	:	No data available
pH	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flash point	:	ca. 95 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	0,06 hPa
Relative vapour density	:	No data available
Density	:	ca. 0,99 g/cm <sup>3</sup> (20 °C)
Solubility(ies)		
Water solubility	:	No data available
Solubility in other solvents	:	No data available
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

**9.2 Other information**

No data available



## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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## SECTION 11: Toxicological information

### 11.1 Information on toxicological effects

#### Acute toxicity

Not classified based on available information.

#### Components:

##### Alkyl amino polyoxyalkylenol:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

##### Hydrocarbons, C12-C16, isoalkanes, cyclics, <2% aromatics:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

#### Skin corrosion/irritation

Not classified based on available information.

#### Components:

##### Hydrocarbons, C12-C16, isoalkanes, cyclics, <2% aromatics:

Assessment : Repeated exposure may cause skin dryness or cracking.

##### Hydrocarbons, C11-C13, isoalkanes, <2% aromatics:

Assessment : Repeated exposure may cause skin dryness or cracking.

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**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory or skin sensitisation**

**Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

May be fatal if swallowed and enters airways.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

Alkyl amino polyoxyalkylenol:

Toxicity to fish : LC50 (Fish): > 100 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): > 100 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l  
Exposure time: 72 h

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available





### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- European Waste Catalogue : 20 01 27\* paint, inks, adhesives and resins containing dangerous substances
- Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances
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## SECTION 14: Transport information

### 14.1 UN number

Not regulated as a dangerous good

### 14.2 UN proper shipping name

Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

### 14.4 Packing group

Not regulated as a dangerous good

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**14.5 Environmental hazards**

Not regulated as a dangerous good

**14.6 Special precautions for user**

Not applicable

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable for product as supplied.

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed ( $\Rightarrow$  0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 14,3 %

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 14,3 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ- : Environmental Protection Act 1990 & Subsidiary Regulations

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mental regulation/legislation  
specific for the substance or  
mixture:

Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations  
(COSHH)  
May be subject to the Control of Major Accident Hazards  
Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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## SECTION 16: Other information

### Full text of H-Statements

H304 : May be fatal if swallowed and enters airways.  
H319 : Causes serious eye irritation.

### Full text of other abbreviations

Asp. Tox. : Aspiration hazard  
Eye Irrit. : Eye irritation  
ADR : European Agreement concerning the International Carriage of  
Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dosis (the amount of a material, given all at  
once, which causes the death of 50% (one half) of a group of  
test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in  
air that kills 50% of the test animals during the observation  
period)  
MARPOL : International Convention for the Prevention of Pollution from  
Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament  
and of the Council of 18 December 2006 concerning the Reg-  
istration, Evaluation, Authorisation and Restriction of Chemi-  
cals (REACH), establishing a European Chemicals Agency  
SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Eye Irrit. 2 H319  
Asp. Tox. 1 H304

#### Classification procedure:

Calculation method  
Calculation method

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The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

GB / EN