

Remasol Jus-Dip is an innovative pre formulated slurry which requires no constant mixing or agitation. Perfect for artisan and sculpture casters.

The binder system has been designed by Remet as a ready to use slurry, with silica, refractory and polymer levels optimised for the best performance. This single system includes both wetting agent and anti-foam which ensures the slurry requires a relatively low level of technical equipment.

### Features

- Excellent adhesion to wax.
- Prevents common primary coat defects such as lifting, cracking and buckling.
- Ready to use: Silica and Polymer levels have been optimized to provide maximum adhesion, strength and elasticity. Wetting agent and anti-foam have been added.
- Can be used as a prime or backup material.
- Stable pH.
- Excellent slurry life.
- Includes REMET® Sci-Dry<sup>™</sup> dryness indicator to help ensure shells are ready for re-dipping.
- User friendly.
- Works perfectly under less than ideal drying, environmental and processing conditions.

#### **Usage Instructions**

- Remasol Jus-Dip is supplied ready to use, and does not need to be constantly stirred.
- Although the material is suspended in a slurry, it is important to mix the material with a stirrer before use.
- It is advised to use Remasil<sup>®</sup> 50 30-60 for the first coats and Remasil 50 16-30 for subsequent coats until the required thickness is met.

## Tariff Code 38241000 - Prepared Foundry Binders. (TBC)

### Packaging

15L or 25L Plastic Drums.

## Health and Safety

Read SDS prior to use.

## Storage and Handling

Prevent material from freezing and from exceeding temperatures above 40°C. Keep away from sources of bacteria as this will greatly reduce slurry life. Adopt best manual handling considerations when handling, carrying and dispensing. Material shelf life of 2 years.

## Disposal

Dispose of in compliance with all local and national regulations.

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# **Application Instructions**

<ul> <li>Although the refractory is suspended within the slurry, some settlement occurs over time</li> </ul>	<ul> <li>Dip the wax part into the slurry</li> <li>Alternatively, the slurry can be applied by a standard</li> </ul>
The product should be mixed thoroughly before use	brush
<ul> <li>Allow the excess slurry to drip from the wax part into the tank</li> <li>Ensure an even coat throughout and ensure there is no patches of uncoated wax</li> </ul>	<ul> <li>Using the sieve, apply the stucco to the surface</li> <li>Ensure all surfaces are coated</li> <li>Remasil 50 30/60 should be used for the first two coats</li> <li>Remasil 50 16/30 should be used on subsequent coats until the required thickness is met</li> </ul>
<ul> <li>The shell should be allowed to dry following stuccoing</li> <li>The colour of the shell will change from yellow to cream to indicate drying</li> </ul>	<ul> <li>Finally, a final seal coat should be applied to the shell and allowed to dry</li> </ul>

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