

# ELASTOSIL<sup>®</sup> RT 620 A/B

ELASTOSIL<sup>®</sup>

## Room Temperature Curing Silicone Rubber (RTV-2)

Pourable, addition-curing, two-component silicone rubber that vulcanizes at room temperature.

Main application: Making printing pads, food contact (FDA/ BfR compliant).



## Properties

- Very good flow
- High reactivity for fast demolding even if large amounts of silicone fluid are added
- Fast and non-shrink cure at room temperature which can be accelerated considerably by the application of heat
- Very low hardness (Shore A approx. 17)
- High tear strength
- Translucent when cured, any color possible by adding a Wacker Pigment Paste FL

## Specific features

- Addition Curing
- BfR compliant
- FDA compliant
- Flowable
- Food-contact
- Low viscosity
- No chemical shrinkage
- Two-component

## Technical data

### Properties Uncured

Property	Condition	A	B	Method
Color	-	translucent	-	-
Density	23 °C	1.06 g/cm <sup>3</sup>	0.98 g/cm <sup>3</sup>	DIN EN ISO 2811-1
Viscosity, dynamic	23 °C	7000 mPa·s	1200 mPa·s	ISO 3219

These figures are only intended as a guide and should not be used in preparing specifications.

### Properties Catalyzed A+B

Property	Condition	Value	Method
Viscosity, dynamic	23 °C	6000 mPa·s	ISO 3219
Mix ratio <sup>(1)</sup>	-	10 : 1	A : B
Pot Life	23 °C   60000 mPa·s	35 min	DIN EN ISO 2555
Curing time tack-free	-	4 h	-

<sup>(1)</sup>(pbw)

These figures are only intended as a guide and should not be used in preparing specifications.

## Properties Cured

After 24 h at 23 °C

Property	Condition	Value	Method
Color	-	translucent	-
Density in water	23 °C	1.05 g/cm <sup>3</sup>	DIN EN ISO 1183-1 A
Tear strength	-	≥ 12 N/mm	ASTM D 624 B
Hardness Shore A	-	17	DIN ISO 48-4
Tensile strength	-	5 N/mm <sup>2</sup>	ISO 37 type 1
Elongation at break	-	900 %	ISO 37 type 1
Linear shrinkage	-	≤ 0.1 %	-

These figures are only intended as a guide and should not be used in preparing specifications.

All the information provided is in accordance with the present state of our knowledge. Nonetheless, we disclaim any warranty or liability whatsoever and reserve the right, at any time, to effect technical alterations. The information provided, as well as the product's fitness for an intended application, should be checked by the buyer in preliminary trials. Contractual terms and conditions always take precedence. This disclaimer of warranty and liability also applies particularly in foreign countries with respect to third parties' rights.

## Applications

- Elastomers for Pad Printing

## Application details

Base rubber for making printing pads.

## Processing

Important note:

The platinum catalyst is in **component B**.

Important:

A and B components may only be used together if they have the same batch number.

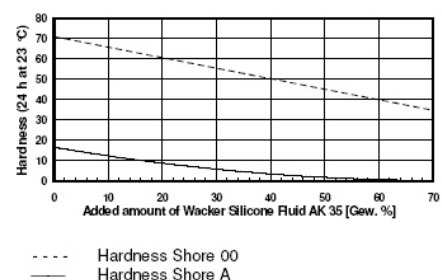
To ensure optimum flow of the material, the components must be stirred thoroughly before they are removed or processed in their containers.

Dilution charts:

The following table shows the hardness of ELASTOSIL® RT 620 A/B as a function of the added amount of Wacker Silicone Fluid AK 35 for Durometer Types Shore A and Shore 00.

Hardness Shore A / Shore 00

Added amount of Wacker Silicone Fluid AK 35 [wt %]		0	20	40	50	60	70
Shore A		17	8	4	2	1	0
Shore 00		71	61	50	45	40	35



**Please check also our brochures and info sheets.**

## Packaging and storage

### Storage

The 'Best use before end' date of each batch is shown on the product label.

Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case however, the properties required for the intended use must be checked for quality assurance reasons.

### Safety notes

Components of the addition-curing grade ELASTOSIL® RT 620 A/B contain only constituents that over many years have proved to be neither toxic nor aggressive. Special handling precautions are therefore not required, i.e., only the general industrial hygiene regulations apply.

Comprehensive instructions are given in the corresponding Material Safety Data Sheets. They are available on request from WACKER subsidiaries or may be printed via WACKER web site <http://www.wacker.com>.

### QR Code ELASTOSIL® RT 620 A/B



### For technical, quality or product safety questions, please contact:

**Wacker Chemie AG**, Hanns-Seidel-Platz 4, 81737 Munich, Germany  
[productinformation@wacker.com](mailto:productinformation@wacker.com), [www.wacker.com](http://www.wacker.com)

The data presented in this medium are in accordance with the present state of our knowledge but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this medium should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies' raw materials are also being used. The information provided by us does not absolve the user from the obligation of investigating the possibility of infringement of third parties' rights and, if necessary, clarifying the position. Recommendations for use do not constitute a warranty, either express or implied, of the fitness or suitability of the product for a particular purpose.