



TECHNICAL INFORMATION SHEET

HYFILL B89 BROWN

This filled casting wax is intended for use in the production of small to medium sized patterns for the aerospace and commercial markets.

IMPORTANT

Avoid overheating the wax (100°C max) or holding it at elevated temperatures for long periods. Doing so will thermally degrade the product. Avoid inhaling fumes from the molten material. See the relevant Material Safety Data Sheet for more information.

TECHNICAL PROPERTIES

PROPERTY	METHOD	TYPICAL VALUE
Melting Point (°C)	IP. 371	71
Congearing Point (°C)	IP. 76	66
Penetration @ 25°C (dmm)	IP. 49	3
Penetration @ 43.3°C (dmm)	IP. 49	33
Viscosity @ 80 °C (cPs)	DCF. 1	950
Filler Content (% w/w)	DCF. 3	37.5
Ash Content (% w/w)	DCF. 2	0.05 max.
Colour	DCF. 4	Brown

REMET UK LTD

44 Riverside II, Sir Thomas Longley Road
Rochester, Kent, ME2 4DP, UK

T: +44 (0) 1634 226 240
F: +44 (0) 1634 226 241
E: CustomerService@remet.com

Registered Office: 44 Riverside II, Sir Thomas Longley Road, Rochester, Kent, ME2 4DP, UK
Registered No. 4780567 England VAT No. GB 182 2324 27

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