



# TECHNICAL INFORMATION SHEET

## Castylene B95

Castylene B95 has been designed specifically for use in the jewellery industry as a pattern and sprue wax. The material is characterised by its flexibility and low viscosity and makes sharply defined patterns with excellent surface finish.

## IMPORTANT

Avoid overheating the wax (100°C max.) or holding it at elevated temperatures for long periods. Doing so will thermally degrade the product. Avoid skin contact with the molten material and avoid inhaling fumes from it. See the relevant Material Safety Data sheet for more information.

## TECHNICAL PROPERTIES

Property	Method	Typical Value
Melting Point (°C)	IP. 371	67
Congearing Point (°C)	IP. 76	63
Penetration @ 25°C (dmm)	IP. 49	8
Penetration @ 43.4°C (dmm)	IP. 49	40
Viscosity @ 99°C (cSt)	IP. 71	90
Ash Content (% w/w)	DCF. 2	0.030 max.
Colour	DCF. 4	Green

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