

Characteristics

- flexible
- much detail
- base was
- Pastilles, easy to dose

Wax Paraffin B600

This wax is idealy suited to blend with other waxes to lower melting point and hardness and to increase flexibility.

Description

Paraffin wax B600 is a real base wax and is used as casting wax or mixed through other waxes. This wax can also be mixed with the Red casting wax from our shop. The wax is flexible, providing a more flexible mixture of the red casting wax.

Technical data

Melting point	64 ° C
Ideal processing temperature	70 ° C
Color	White
Ash content after incineration	<0,03
Penetration @ 25 ° C	16 dmm (= 1.6 mm)

processing

The wax is melted at a temperature of 70 ° C and poured into an open mold. The professional caster will do so under pressure or vacuum to prevent air bubbles. The wax model is used in the lost wax method. This wax can also be added to other casting waxes such as casting wax red from our shop. This wax has more shrinkage than a normall casting wax.

Special instructions

Avoid overheating (above $100 \, ^{\circ}$ C) the wax at all times. If this is done, this can have a lasting effect on the properties of the wax.

packing

Wax Paraffin B600 is delivered in pellets the size of a pea and is packaged in bags of 1 kg and 25 kg.

Durability

At least 5 years.

Safety

Prevent skin contact with the molten (liquid) wax and avoid inhalation of gases / vapors.

